



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-111
Job Sheet 175497



Part No: D350-578-111

Job Qty: 3 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/30/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 58 MAY 02 2018 9:59 <i>[Signature]</i>
160	Packaging	3 pcs		4/30/18	0.00	0.00	Packaging1-3		
170	QC	3 pcs		4/30/18	0.00	0.00	QC4		
175	DC	3 pcs		4/30/18	0.00	0.00	DC		
180	Packaging	3 pcs		4/30/18	0.00	0.00	Packaging3-2		
190	QC21-FG	3 Ea		4/30/18	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-111

Fgd4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	3 Ea (1 ea)	90-Start up Operation	5061518
D350-578-031	AS350/AS355 Bearpaw Wearplates	3 Ea (1 ea)	90-Start up Operation	5065589

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	3	3	0
	D350-578-031	3	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																													
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		Lead hand / Supervisor Approval Verification																																																																																													
		QC / QA Coordinator Approval																																																																																													
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartero.com www.dartaerospace.com Date: 05/02/18 Container No: S067679 Part: D350-578-111 Job No: 175497 Serial No/Batch: S067679 Revision: Inspector:																																																																																															
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> <th colspan="4"></th> </tr> <tr> <td style="width:15%;">Environment</td> <td>☐</td> <td style="width:15%;">No Re-verify</td> <td>☐</td> <td style="width:15%;">urge</td> <td>☐</td> <td style="width:15%;">Positioned Wrong</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> <td>n</td> <td>☐</td> <td>Outside Dimensions</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> <td></td> <td>☐</td> <td>Over/Under tolerance</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> <td></td> <td>☐</td> <td>Part Incorrect</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td></td> <td>☐</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> <td></td> <td>☐</td> <td>Part Moved</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> <td></td> <td>☐</td> <td>Drawing</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td></td> <td>☐</td> <td>Finish</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> <td></td> <td>☐</td> <td>Misread</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td></td> <td>☐</td> <td>Turning Sequence</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td></td> <td></td> <td></td> </tr> </table>						Root Cause						Environment	☐	No Re-verify	☐	urge	☐	Positioned Wrong	Design	☐	Operator	☐	n	☐	Outside Dimensions	Doc/Data	☐	Offset/Setup	☐		☐	Over/Under tolerance	Equip/Tooling	☐	Supplier	☐		☐	Part Incorrect	Handling/Pre	☐	Training	☐		☐	Part Lost/Missing	Material	☐	Use for Testing	☐		☐	Part Moved	Internal Transport	☐	Poor Information	☐		☐	Drawing	Tribal Knowledge	☐	Rushing	☐		☐	Finish	LOA	☐	Product Improvement	☐		☐	Misread	Substation	☐	Process Improvement	☐		☐	Turning Sequence	Past Expiry Date	☐	Manufacturing Process	☐				Misidentified	☐	Past Due	☐			
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